



## GRAFTALEN™ MP-UHHD 00850

Melt Processable Ultra-High-Molecular-Weight-Polyethylene based on High Density Polyethylene

### Product Data

#### Description

GRAFTALEN™ MP-UHHD is a high performance polymer alloy, consisting of ultra-high molecular weight polyethylene and high density polyethylene. Its main characteristics are very high impact strength, which remains high even at low temperatures, and great flexural properties.

#### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits

Physical Characteristics	Value	Unit	Test Method
Density (21°C)	0,945	g/cm <sup>3</sup>	ASTM D792 / ISO 1183
MFI (230°C, 5 kg)*	8,1	g/10min	ISO 1133
Abrasion Resistance (72 rpm, 10 N)	3,6	mg/1000 cycles	ASTM D4060

\*It may take a longer time to heat the material to desired temperature

Mechanical Characteristics	Value	Unit	Test Method
Hardness, Shore D	60	/	ASTM D2240
Tensile Strength at Yield (10 mm/min)	18,6±1,4	MPa	ISO 527-2 (Extrusion Molded)
Tensile Strength at Break (10 mm/min)	30±2,9	MPa	ISO 527-2 (Extrusion Molded)
Elongation at Break (10 mm/min)	368±33	%	ISO 527-2 (Extrusion Molded)
Charpy Impact Strength, Notched Sample: 1eA (4J) @23°C	NB	kJ/m <sup>2</sup>	ISO 179 (Extrusion Molded)
Charpy Impact Strength, Notched Sample: 1eA (4J) @-40°C	10±0,5	kJ/m <sup>2</sup>	ISO 179 (Extrusion Molded)
Charpy Impact Strength, Unnotched Sample: 1eA (4J) @-40°C	NB	kJ/m <sup>2</sup>	ISO 179 (Extrusion Molded)
Flexural Strength at max. load (2 mm/min)	25,6±0,3	MPa	ISO 178 (Extrusion Molded)
Flexural Elongation at max. load [mm] (2 mm/min)	5,7±0,2	mm	ISO 178 (Extrusion Molded)
Elastic Modulus (2 mm/min)	16,3±0,6	MPa	ISO 178 (Extrusion Molded)
Bend stress at 1,5xsample thickness (6 mm) (2 mm/min)	579±110	MPa	ISO 178 (Extrusion Molded)
Break Type	NB	/	ISO 178 (Extrusion Molded)

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## Product Data Sheet

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Thermal Characteristics	Value	Unit	Test Method
Vicat Softening Temperature (10 N)	123	°C	ISO 306

**Supplied as:** Granulate

### Applications

- GRAFTALEN™ MP-UHHD functions as a toughener,
- Improves mechanical characteristics,
- Increases abrasion resistance.

### Processing

- GRAFTALEN™ MP-UHHD 00850 can be processed with all usual processing technologies (Injection moulding, extrusion, blow moulding, thermoforming...)
- Optimal processing temperatures are between 180°C and 200°C.

### Special Features and Benefits

- Improves impact strength and impact resistance
- It can be used as modifier or as standalone material,
- Very high stiffness.

### Storage and Transportation

MSDS provided to recommend safe practices during usage.

For easy handling and storage normally packed in 25 kg bags (50 bags per pallet).

### Legal Statement

This product, including the product name, shall not be or tested in any medical application without the prior written acknowledgment of Graft Polymer d.o.o as to the intended use. For detailed product information, please contact Customer Service.

The data listed here falls within the normal range of properties, but they should not be used to establish specification limits nor used alone as the basis of design. The GRAFT POLYMER Company assumes no obligations or liability for any advice furnished or for any results obtained with respect to this information. All such advice is given and accepted at the buyer's risk. The disclosure of information herein is not a license to operate under, or a recommendation to infringe, any patent of GRAFTALEN™ or others. Since GRAFT POLYMER cannot anticipate all variations in actual end-use conditions, GRAFT POLYMER makes no warranties and assumes no liability in connection with any use of this information.

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#### GRAFT POLYMER D.O.O.

Emonska Cesta 2, Ljubljana Slovenia.  
Company Num. 8056200000, VAT. SI 30561345  
Phone Num. +38640867937  
[office@graftpolymer.com](mailto:office@graftpolymer.com)

#### GRAFT POLYMER UK LTD

Central Working Victoria Ecclestone Yards 25,  
Ecclestone Pl, London, UK, SW1W 9NF.  
Company Num. 10776788, VAT. 281712016  
[www.graftpolymer.com](http://www.graftpolymer.com)